



Assembly of safety valves

All safety valves must be tightened with torque!

This applies to safety valves with the following article numbers:

Safety valve DILO article number	Thread	Torque	Sealing ring (USIT) DILO number	Sealing ring (USIT) Order number
05-0110-R... 05-1200-R... 05-1569-R... 05-1924-R...	G1/4 A	15Nm	05-1701-R001	5007440
05-0580-R**	1 / 4"NPT	15Nm	05-1701-R001	5007440
05-0237-R**	G3/8 A	25Nm	05-1701-R003	5009784
05-1028-R**	G1/2 A	35Nm	05-1701-R002	5007441

Please always use an appropriate sealing ring (USIT) instead of a copper seal.
For assembly of the sealing ring (USIT), please **do not use Omnifit or Loctite**.
If necessary, slightly grease the sealing ring (USIT) with silicone grease.

